



MBS-1010VDAS Miter Auto Bandsaw

**MBS-1010VDAS... 50000345T
3~400V, 50Hz**

PARTS LIST

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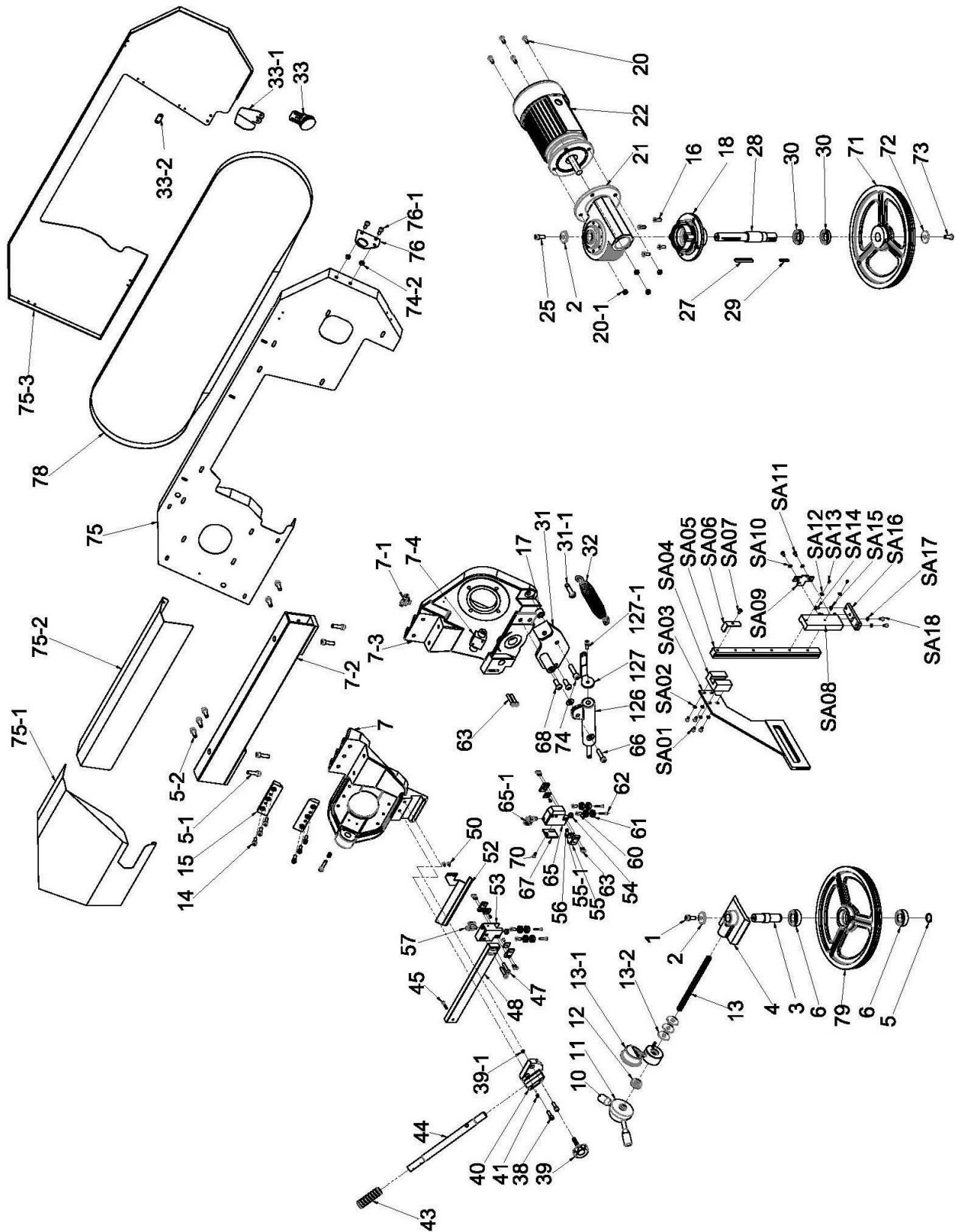
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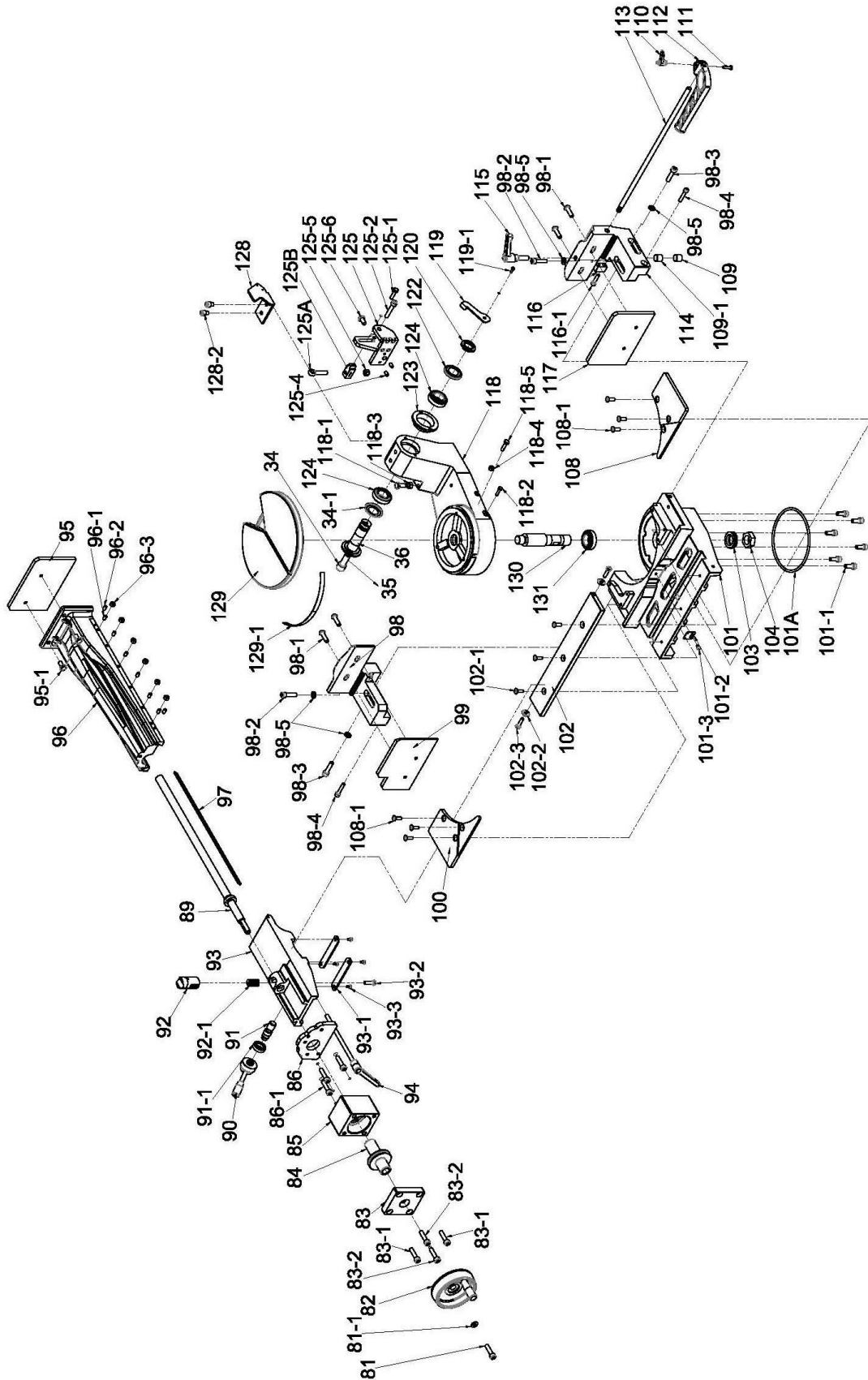


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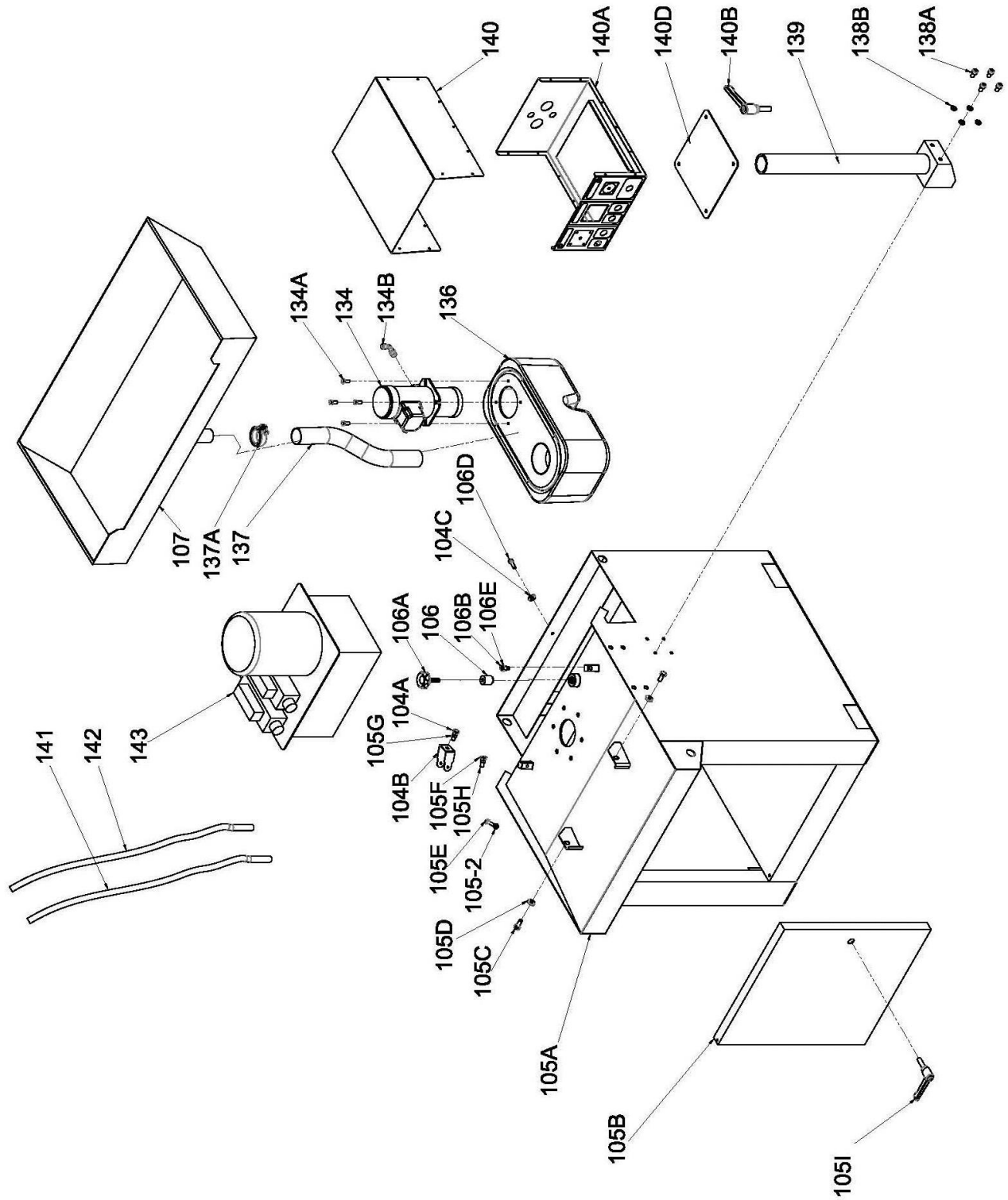
Breakdown for the MBS1010VDAS Transmission Head Assembly



Breakdown for the MBS1010VDAS Transmission Base Assembly



MBS1010VDAS Breakdown for Transmission Stand Assembly



**Parts List for the MBS1010VDAS
Transmission & Head Assembly**

Index No.	Part No.	Description	Size	Qty.
1.....	MBS1010VDAS-001	CAP Screw	M10x25	1
2.....	MBS1010VDAS-002	Washer	40x40.2x5.....	2
3.....	MBS1010VDAS-003	Shaft.....		1
4.....	MBS1010VDAS-004	Anchor Block.....		1
5.....	MBS1010VDAS-005	C-Ring.....	C25	1
5-1.....	MBS1010VDAS-05-1	Screw	M10x35	4
5-2.....	MBS1010VDAS-05-2	Screw	M10x25	5
6.....	MBS1010VDAS-006	Bearing	6205	2
7.....	MBS1010VDAS-007	Left Body frame.....		1
7-1.....	MBS1010VDAS-07-1	PIPE connect	SPE06.....	1
7-2.....	MBS1010VDAS-07-2	PIPE connect for Body frame.....	50x100x730.....	1
7-3.....	MBS1010VDAS-07-3	Right Body frame.....		1
7-4.....	MBS1010VDAS-07-4	Aluminum set		1
10.....	MBS1010VDAS-010	Knob.....		2
11.....	MBS1010VDAS-011	Blade Tension Handle		1
12.....	MBS1010VDAS-012	Big Waswher.....		1
13.....	MBS1010VDAS-013	Lead Screw		1
13-1.....	MBS1010VDAS-013-1	tention gauge		1
13-2.....	MBS1010VDAS-013-2	Washer	M16.....	3
14.....	MBS1010VDAS-014	Hex. Socket Head Screw.....	M8X25L.....	6
15.....	MBS1010VDAS-015	Fixed Block		2
16.....	MBS1010VDAS-016	CAPScrew	M8x40	4
17.....	MBS1010VDAS-017	Bushing.....	20x25	1
18.....	MBS1010VDAS-018	Reducer Block.....		1
20.....	MBS1010VDAS-020	Screw	M8x25	4
20-1.....	MBS1010VDAS-020-1	Nut.....	M8.....	4
21.....	MBS1010VDAS-021	Reducer	40:1.....	1
22.....	MBS1010VDAS-022	Motor.....		1
25.....	MBS1010VDAS-025	CAP Screw	M10x25	1
27.....	MBS1010VDAS-027	Key	8x7x70	1
28.....	MBS1010VDAS-028	Output Shaft.....		1
29.....	MBS1010VDAS-029	Key	7x7x30.....	1
30.....	MBS1010VDAS-030	Bearing	6906	2
31.....	MBS1010VDAS-031	Spring Board.....		1
31-1.....	MBS1010VDAS-031-1	Spring holder screw		1
32.....	MBS1010VDAS-032	Spring	615*23.....	1
33.....	MBS1010VDAS-033	Steel Brush		1
33-1.....	MBS1010VDAS-033-1	Blade Cover		1
33-2.....	MBS1010VDAS-033-2	Brush holder		1
34.....	MBS1010VDAS-034	Screw	M16x40	1
34-1.....	MBS1010VDAS-034-1	Bearing Cover		1
35.....	MBS1010VDAS-035	Spring Washer		2
36.....	MBS1010VDAS-036	Frame Pivot Shaft.....		1
38.....	MBS1010VDAS-038	Screw.....		2
39.....	MBS1010VDAS-039	Screw.....	M8x25	1
39-1.....	MBS1010VDAS-039-1	Copper		1
40.....	MBS1010VDAS-040	Fixed Block		1
41.....	MBS1010VDAS-041	Set Screw.....	M8x8	2

Index No.	Part No.	Description	Size	Qty.
43.....	MBS1010VDAS-043	Handel		1
44.....	MBS1010VDAS-044	Handel Pipe	230mmØ16(195mmØ22+35Ø19.3)	1
45.....	MBS1010VDAS-045	Screw	M6x20	1
47.....	MBS1010VDAS-047	Screw	M8x35	2
48.....	MBS1010VDAS-048	Blade adjust stick		1
50.....	MBS1010VDAS-050	Screw	M5x10	2
52.....	MBS1010VDAS-052	Blade Cover (Front)		1
53.....	MBS1010VDAS-053	Blade Adjust (Front)		1
54.....	MBS1010VDAS-054	Guide		2
55.....	MBS1010VDAS-055	Guide holder		4
55-1.....	MBS1010VDAS-055-1	Guide		4
56.....	MBS1010VDAS-056	Screw	M4x8	4
57.....	MBS1010VDAS-057	Valve		2
60.....	MBS1010VDAS-060	Eccentric Guide		4
61.....	MBS1010VDAS-061	Bearing	608	8
62.....	MBS1010VDAS-062	Screw	5x15	4
63.....	MBS1010VDAS-063	CAP Screw	M8x40	10
65.....	MBS1010VDAS-065	Blade Adjustable (Rear)		1
65-1.....	MBS1010VDAS-065-1	Valve		2
66.....	MBS1010VDAS-066	CAP Screw	CAP M12*60	1
67.....	MBS1010VDAS-067	Chip Plate		1
68.....	MBS1010VDAS-068	Screw		2
70.....	MBS1010VDAS-070	Screw	M5	1
71.....	MBS1010VDAS-071	Drive Wheel		1
72.....	MBS1010VDAS-072	Washer	40x10.2x5	1
73.....	MBS1010VDAS-073	Screw		1
74.....	MBS1010VDAS-074	CAP Screw		1
74-2.....	MBS1010VDAS-074-2	Nut		2
75.....	MBS1010VDAS-075	Blade Back Cover		1
75-1.....	MBS1010VDAS-075-1	Blade Left Cover		1
75-2.....	MBS1010VDAS-075-2	Blade up cover		1
75-3.....	MBS1010VDAS-075-3	Blade down cover		1
76.....	MBS1010VDAS-076	Wire fixed Board		1
76-1.....	MBS1010VDAS-076-1	CAP Screw		2
78.....	MBS1010VDAS-078	Saw Blade	2965x27x0.9	1
79.....	MBS1010VDAS-079	Idler Wheel		1
81.....	MBS1010VDAS-081	Screw	M8x20	1
81-1.....	MBS1010VDAS-081	Screw	M8x20	1
82.....	MBS1010VDAS-082	Wheel		1
83.....	MBS1010VDAS-083	Vice cover plug		1
83-1.....	MBS1010VDAS-083-1	Screw		2
83-2.....	MBS1010VDAS-083-2	Screw		2
84.....	MBS1010VDAS-084	Vice shaft	69.8*114	1

**Parts List for the MBS1010VDAS
Transmission & Base Assembly**

Index No.	Part No.	Description	Size	Qty.
85.....	MBS1010VDAS-085	Vice cover plug.....		1
86.....	MBS1010VDAS-086	Vise Handle Fixed Board.....		1
86-1....	MBS1010VDAS-086-1	Cap Screw	M8 x 20	3
89.....	MBS1010VDAS-089	Lead screw		1
90.....	MBS1010VDAS-090	Vise Handle Set		3
91.....	MBS1010VDAS-091	Vise Handle Rod		1
91-1....	MBS1010VDAS-091-1	Bearing	6904	1
92.....	MBS1010VDAS-092	Lead screw Copper		1
92-1....	MBS1010VDAS-092-1	Lead screw Spring.....		1
93.....	MBS1010VDAS-093	Moveable Vise Jaw Bracket.....		1
93-1....	MBS1010VDAS-093-1	Moveable Down Vise Jaw Bracket Board.....		2
93-2....	MBS1010VDAS-093-2	Set screw	M8x60	1
93-3....	MBS1010VDAS-093-3	Screw		4
94.....	MBS1010VDAS-094	Knob		1
95.....	MBS1010VDAS-095	Vise Plate.....		1
95-1....	MBS1010VDAS-095-1	Screw	M10x20	2
96.....	MBS1010VDAS-096	vise cover.....		1
96-1....	MBS1010VDAS-096-1	Screw		6
96-2....	MBS1010VDAS-096-2	Spring pin.....		2
96-3....	MBS1010VDAS-096-3	Nut.....		6
97.....	MBS1010VDAS-097	Slide		1
98.....	MBS1010VDAS-098	Left Vise	FC-25	1
98-1....	MBS1010VDAS-098-1	Screw	M10x40	4
98-2....	MBS1010VDAS-098-2	Screw	M10x40	2
98-3....	MBS1010VDAS-098-3	Screw	M10x40	2
98-4....	MBS1010VDAS-098-4	Cap Screw	CAP 8x40.....	2
98-5....	MBS1010VDAS-098-5	Washer		8
99.....	MBS1010VDAS-099	Left Vise Plate.....		1
100.....	MBS1010VDAS-100	Left Cutting Plate.....		1
101.....	MBS1010VDAS-101	Fixed Vise Jaw Bracket		1
101A ...	MBS1010VDAS-101A	O ring.....	4.4*2.6.....	1
101-1...	MBS1010VDAS-101-1	Cap Screw	M10x25	6
101-2...	MBS1010VDAS-101-2	Indicator Fixed Board		1
101-3...	MBS1010VDAS-101-3	Screw		1
102.....	MBS1010VDAS-102	Moveable Vise Jaw Bracket Board.....	16x75x430.....	1
102-1...	MBS1010VDAS-102-1	Screw	M8x25	3
102-2...	MBS1010VDAS-102-2	Washer		4
102-3...	MBS1010VDAS-102-3	Cap Screw		2
103.....	MBS1010VDAS-103	Bearing	51106	1
104.....	MBS1010VDAS-104	Nut.....		1
104B ...	MBS1010VDAS-104B	45degree Plate.....		1
104A ...	MBS1010VDAS-104A	Screw		1
104C ...	MBS1010VDAS-104C	Washer		1
105-2...	MBS1010VDAS-105-2	Nut		3
105A ...	MBS1010VDAS-105-A	Base		1
105B ...	MBS1010VDAS-105-B	Front door		1
105C ...	MBS1010VDAS-105-C	CAP Screw.....		2

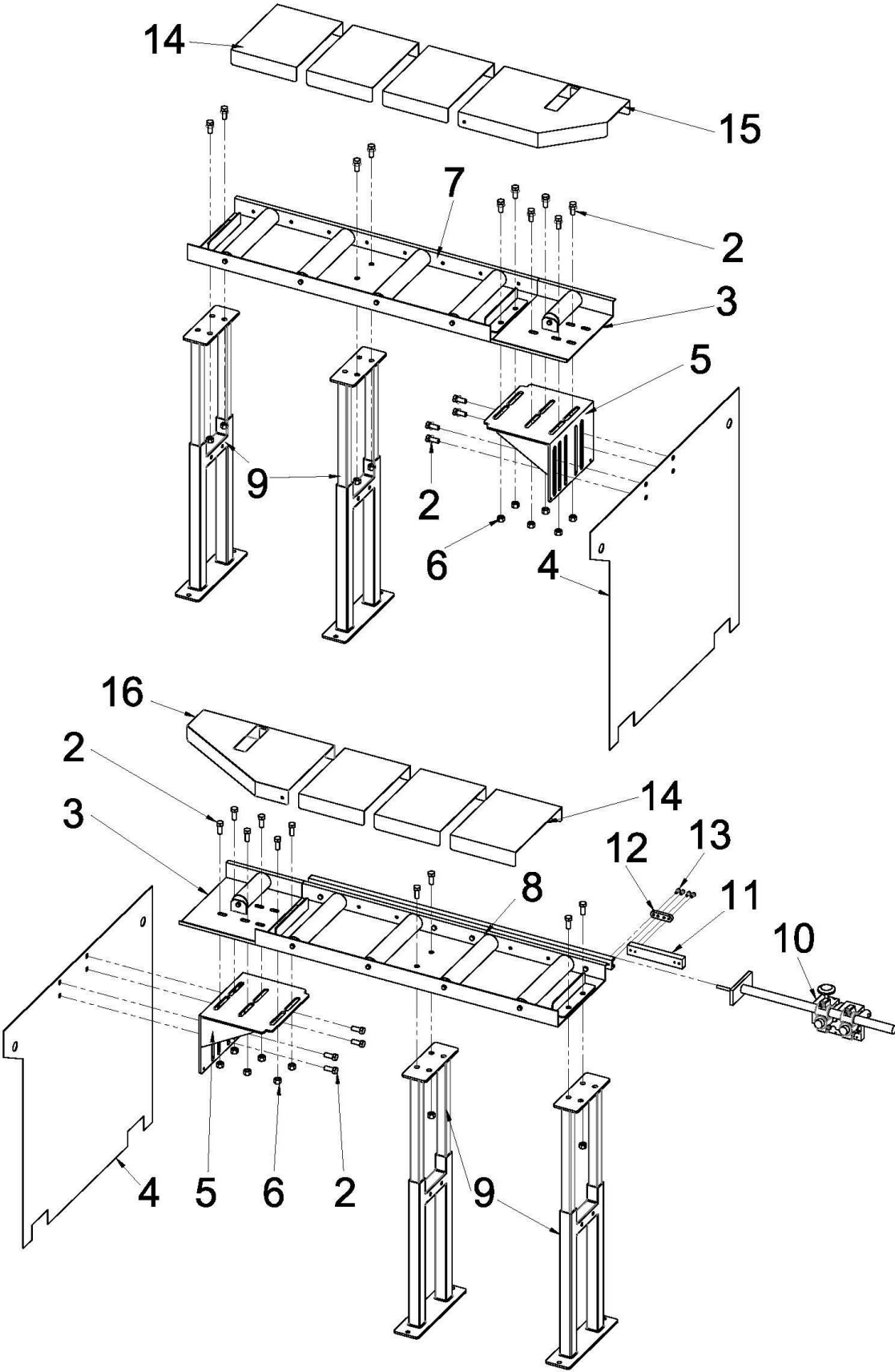
**Parts List for the MBS1010VDAS
Transmission & Base Assembly**

Index No.	Part No.	Description	Size	Qty.
105D ...	MBS1010VDAS-105-D	Washer		3
105E ...	MBS1010VDAS-105-E	Screw.....		2
105F ...	MBS1010VDAS-105-F	Screw.....		1
105G ...	MBS1010VDAS-105-G	Set Nut.....		1
105H ...	MBS1010VDAS-105-H	Nut.....		1
105I	MBS1010VDAS-105-I	Handle		1
106	MBS1010VDAS-106	Zero Degree Fixed Board	Φ25.....	1
106A ...	MBS1010VDAS-106A	Handle	M8x40	1
106B ...	MBS1010VDAS-106B	Cap Screw		1
106D ...	MBS1010VDAS-106D	Cap Screw		1
106E ...	MBS1010VDAS-106E	Nut.....		1
107	MBS1010VDAS-107	Tank		1
108	MBS1010VDAS-108	Right Cutting Plate		1
108-1...	MBS1010VDAS-108	Screw.....	M8x20	6
109	MBS1010VDAS-109	Vise Copper	20*19	1
109-1...	MBS1010VDAS-109-1	Vise Iron.....	20*19	1
110	MBS1010VDAS-110	Knob Nut.....		1
111	MBS1010VDAS-111	Screw 6*20.....		1
112	MBS1010VDAS-112	Stop Bracket.....		1
113	MBS1010VDAS-113	Rod stock stop		1
114	MBS1010VDAS-114	Right Vise.....		1
115	MBS1010VDAS-115	Knob		1
116	MBS1010VDAS-116	Plate		1
116-1...	MBS1010VDAS-116-1	Screw.....	M8x25	1
117	MBS1010VDAS-117	Right Vise Plate.....		1
118	MBS1010VDAS-118	Miter Plate.....		1
118-1...	MBS1010VDAS-118-1	Screw.....	M10x20	2
118-2...	MBS1010VDAS-118-2	Oil Head.....	10x1.0	1
118-3...	MBS1010VDAS-118-3	Nut.....		2
118-4...	MBS1010VDAS-118-4	Nut.....		1
118-5...	MBS1010VDAS-118-5	screw		1
119	MBS1010VDAS-119	Breaking Eletronic Board		1
119-1...	MBS1010VDAS-119-1	Cap Screw		1
120	MBS1010VDAS-120	Nut.....		1
122	MBS1010VDAS-122	Anti-Chip Cover.....		1
123	MBS1010VDAS-123	Bushing.....		1
124	MBS1010VDAS-124	Bearing 32006.....		2
125	MBS1010VDAS-125	Cylinder support		1
125A ...	MBS1010VDAS-125A	Spring holder.....		1
125B ...	MBS1010VDAS-125B	Spring support.....		1
125-1...	MBS1010VDAS-125-1	CAP 8*25		1
125-2...	MBS1010VDAS-125-2	CAP 12*70		1
125-4...	MBS1010VDAS-125-3	Pin.....	6x30	2
125-5...	MBS1010VDAS-125-4	Nut.....		1
125-6...	MBS1010VDAS-125-5	Screw.....		1
126	MBS1010VDAS-126	Cylinder.....		1
127	MBS1010VDAS-127	Oil house support plate.....		1

**Parts List for the MBS1010VDAS
Transmission & Stand Assembly**

Index No.	Part No.	Description	Size	Qty.
127-1...	MBS1010VDAS-127-1	screw		1
128.....	MBS1010VDAS-128	switch board		1
128-2...	MBS1010VDAS-128-2	Cap Screw	M10x30	2
129.....	MBS1010VDAS-129	Swivel table		1
129-1...	MBS1010VDAS-129-1	Angle stick		1
130.....	MBS1010VDAS-130	Main Shaft		1
131.....	MBS1010VDAS-131	Bearing	32006	1
134.....	MBS-708CST-136	PUMP		1
134A ...	MBS1010VDAS-134A	Screw		4
134B ...	MBS1010VDAS-134B	L-copper		1
136.....	MBS1010VDAS-136	Tank		1
137.....	MBS1010VDAS-137	House	50CM	1
137A ...	MBS1010VDAS-137A	Tube Bundle		1
138A ...	MBS1010VDAS-138A	Screw		4
138B ...	MBS1010VDAS-138B	Washer		4
139.....	MBS1010VDAS-139	Eletronic box support		1
140.....	MBS1010VDAS-140	Eletronic box cover		1
140A ...	MBS1010VDAS-140A	Eletronic box down cover		1
140B ...	MBS1010VDAS-140B	Eletronic box set base		1
140C ...	MBS1010VDAS-140C	Bolt	3/8"	1
140D ...	MBS1010VDAS-140D	Electronic Box Support Plate		1
141.....	MBS1010VDAS-141A	Oil house		1
.....	(141+142)	Adjust Speed Aluminum Plate		1
.....		Oil plate		1
143.....	MBS1010VDAS-143	Oil pump system		1
SA01 ...	SA01	screw		4
SA02 ...	SA02	washer		4
SA03 ...	SA03	Rod stop bar		1
SA04 ...	SA04	Liner slide plate		1
SA05 ...	SA05	Liner slide		1
SA06 ...	SA06	Liner Slide Board		1
SA07 ...	SA07	Screw		1
SA08 ...	SA08	Liner Slide Support		1
SA09 ...	SA09	Rod stop bar plate		1
SA10 ...	SA10	Washer		2
SA11 ...	SA11	Screw		2
SA12 ...	SA12	Screw		2
SA13 ...	SA13	Screw		2
SA14 ...	SA14	Screw		2
SA15 ...	SA15	Screw		2
SA16 ...	SA16	Liner slide set board		1
SA17 ...	SA17	Washer		2
SA18 ...	SA18	Screw		2

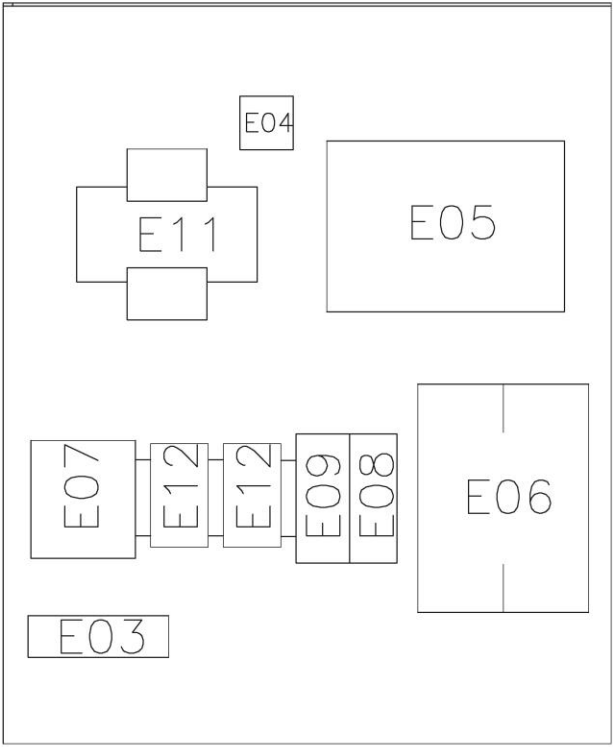
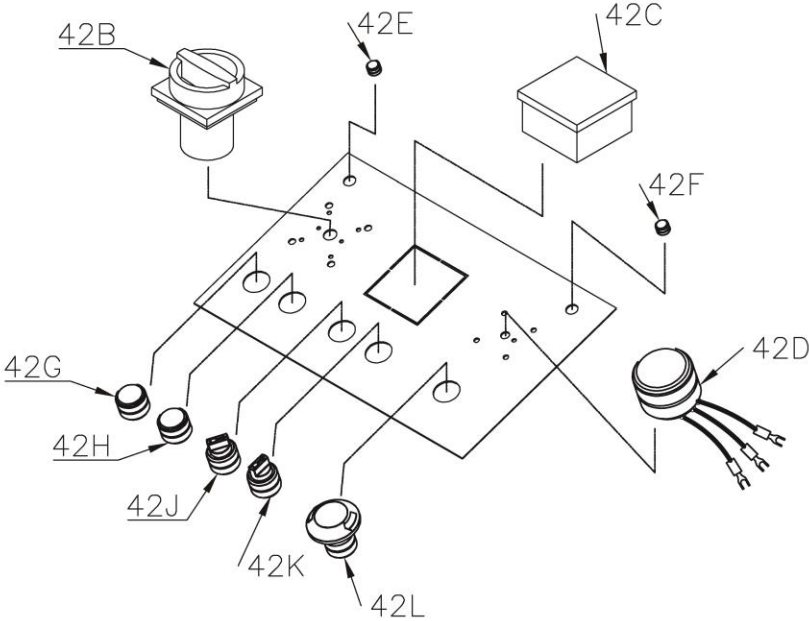
Breakdown for the MBS1010VDAS
Roller Stand Assembly



**Parts List for the MBS1010VDAS
Roller Stand Assembly**

Index No.	Part No.	Description	Size	Qty.
2.....	MBS1010VDAS-202.....	Hex Cap Screw.....	M10 x 25	24
3.....	MBS1010VDAS-203.....	Roller Stand.....		2
4.....	MBS1010VDAS-204.....	Machine Left and Right Side		1
5.....	MBS1010VDAS-205.....	Connect Plate		1
6.....	MBS1010VDAS-206.....	Hex Nut.....	M10.....	16
7.....	MBS1010VDAS-208.....	In Feed Roller Table.....	2M.....	1
8.....	MBS1010VDAS-208.....	Out Feed Roller Table.....	2M.....	1
9.....	MBS1010VDAS-209.....	Leg		4
10.....	MBS1010VDAS-210.....	MSA.....		1
11.....	MBS1010VDAS-211.....	Extended Bar		1
12.....	MBS1010VDAS-212.....	Connect Bar.....		1
13.....	MBS1010VDAS-213.....	Socket Head Cap Screw	M6 x 15	4
14.....	MBS1010VDAS-214.....	Cover.....		6
15.....	MBS1010VDAS-215.....	In Feed Support Cover		1
16.....	MBS1010VDAS-216.....	Out Feed Support Cover		1

Breakdown for the MBS1010VDAS
Electronic Box Assembly



300—SAI

**Parts List for the MBS1010VDAS
Electronic Box Assembly**

Index No.	Part No.	Description	Size	Qty.
42B	MBS1010VDAS-42B.....	MAIN SWITCH.....		1
42C	MBS1010VDAS-42C	AMMETER.....		1
42D	MBS1010VDAS-42D	HIGHT AND LOW SWITCH		1
42E	MBS1010VDAS-42E.....	GREE LIGHT SWITCH		1
42F.....	MBS1010VDAS-42F.....	WHITE LIGHT SWITCH		1
42G	MBS1010VDAS-42G	OIL POND START BUTTON.....		1
42H	MBS1010VDAS-42H	MOTOR START BUTTON.....		1
42J.....	MBS1010VDAS-42J	WISE JAWS SWITCH.....		1
42K	MBS1010VDAS-42K.....	UP AND DOWN SWITCH		1
42L.....	MBS1010VDAS-42L	EMERGENCY SWITCH		1
E03	MBS1010VDAS-E03.....	TERMINAL BLOCK.....		1
E05	MBS1010VDAS-E05.....	PLC		1
E06	MBS1010VDAS-E06.....	ELECTRONIC SWITCH SET		1
E07	MBS1010VDAS-E07.....	RELAY.....		1
E08	MBS1010VDAS-E08.....	TERMINAL BLOCK.....		1
E09	MBS1010VDAS-E09.....	TERMINAL BLOCK.....		1
E11	MBS1010VDAS-E11.....	TRANSFORMER		1
E12	MBS1010VDAS-E12.....	FUSE SET		1

MBS-1010VDAS... 50000345T 3~400V, 50Hz

