



JJ-866

JJ-866HH

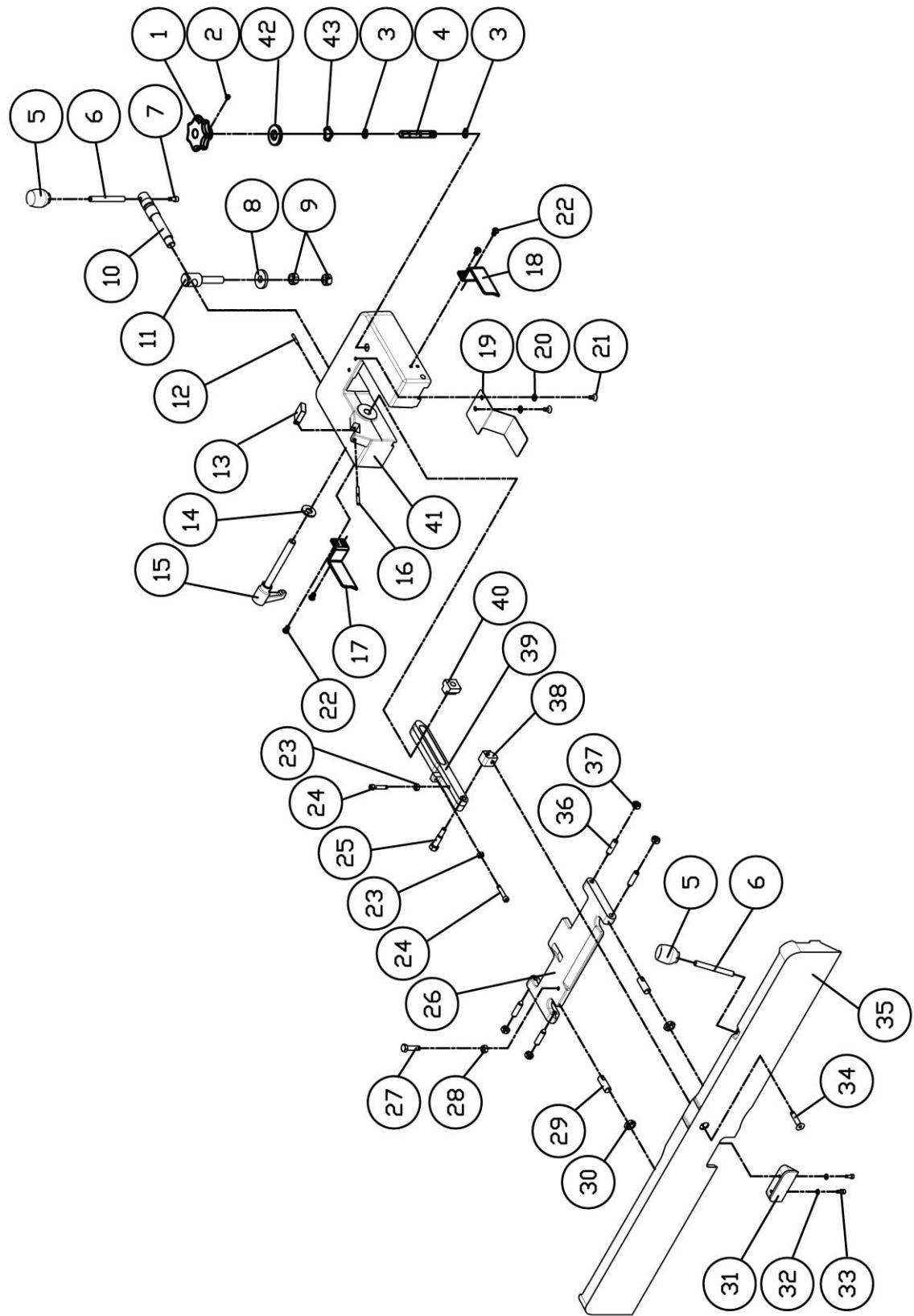
PLANER

**JJ-866-M.....10000266M....1~230V,
JJ-866-T.....10000250T.....3~400V,50Hz
JJ-866HH-T..10000250T-RUHH..3~400V,50Hz**

PARTS LIST

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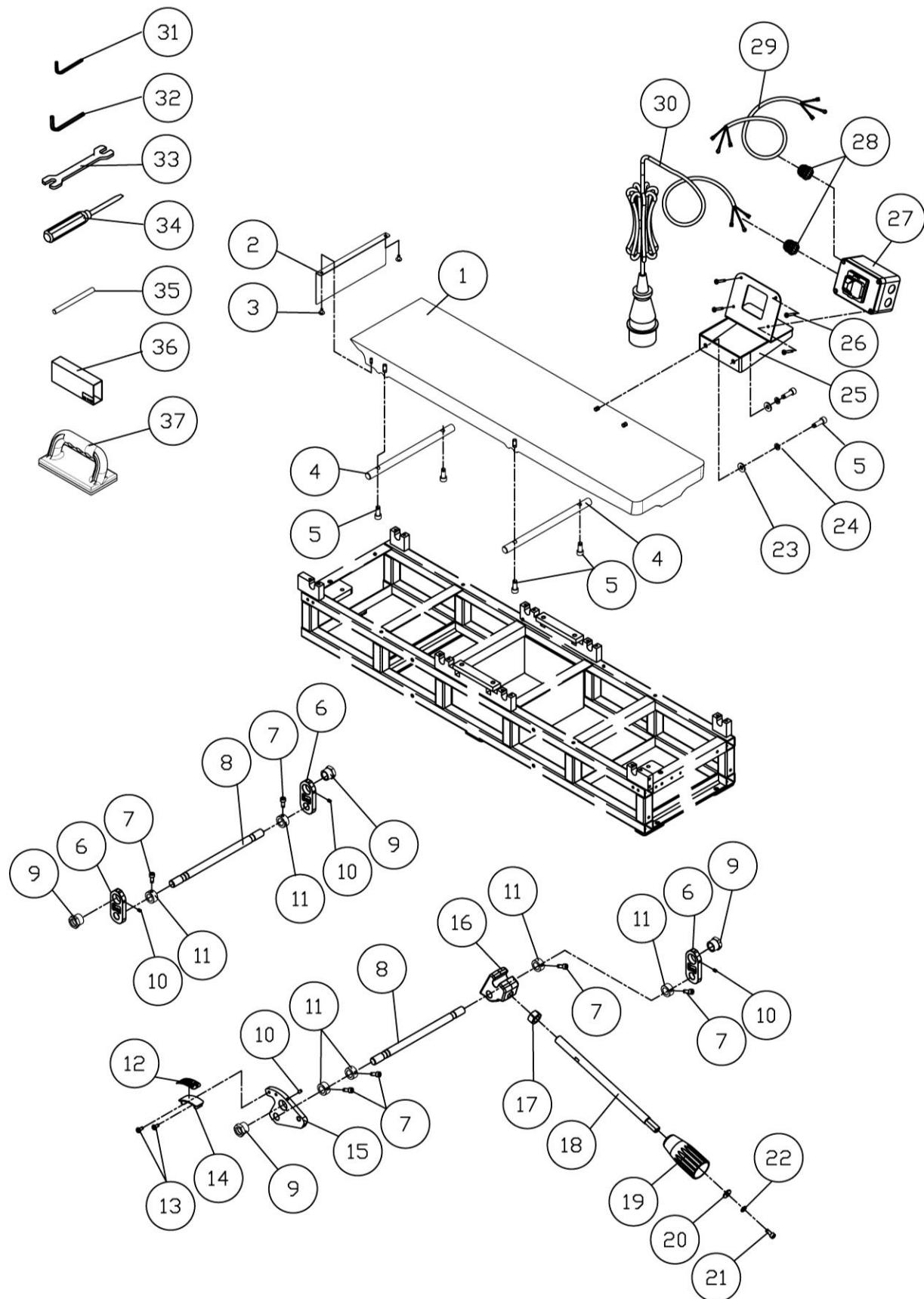
Fence Assembly for the JJ-866 & J866HH Planer



Parts List for the JJ-866 & JJ866HH Planer Fence Assembly

Index No.	Part No.	Description	Size	Qty.
	JJ866-FAE	Fence Assembly.		1
1	JJ866-101	Knob		1
2	TS-1523011	Set Screw	M6 x 6mm	1
3	5FA-A07	C-Ring	STW12	2
4	JJ866-104	Shaft		1
5	6285945	Knob		2
6	6285944	Handle Stud		2
7	6296085	Cap Screw	1/4"-20x1/2"	1
8	54A-F34E	Flat Washer	1/2"x1-3/8D	1
9	6296083	Hex Nut	1/2"-12	2
10	6296069	Locking Shaft		1
11	6296084	Bolt		1
12	PJ882-333	Spring Pin	ø4mmx25mm	1
13	6296067	Stop Block		1
14	6296066	Flat Washer	1/2" x 1-1/8"D	1
15	6296143	Locking Bolt		1
16	6296070	Spring Pin	ø5mmx50mm	1
17	54A-F30E	Safety Guard - Right		1
18	54A-F29E	Safety Guard - Left		1
19	54A-F31E	Safety Guard - Bottom		1
20	54A-F32E	Flat washer	1/4"	2
21	54A-F33E	Flat Head Screw	1/4"-20x1/2"	2
22	54A-F28E	Pan Head Screw	1/4"-20x3/8"	4
23	6296072	Hex Nut	1/4"-20	2
24	6296071	Cap Screw	1/4"-20x1-1/4"	2
25	6296073	Screw		1
26	6296082	Fence Link		1
27	6296077	Hex Screw	5/16"-18x1-1/4"	1
28	6285966	Hex Nut	5/16"-18	1
29	6296076	Bolt		2
30	6285940	Hex Nut	1/2"-20	2
31	PJ882-144	Insert		1
32	TS-0680011	Flat Washer	3/16"	2
33	TS-0206021	Socket Head Cap Screw	#10-24 x 1/2"	2
34	6296078	Hex Screw	5/16"-18x1-1/2"	1
35	JJ866-134	Fence Body		1
36	6285942	Cone Point Screw		4
37	6285943	Hex Nut	3/8"-16	4
38	6285947	Fixed Block		1
39	6296080	Locking Link		1
40	6296081	Nut		1
41	JJ866-140E	Fence Bracket		1
42	JJ866-141	Flat Washer	12 x 25 x 1.5mm	1
43	JJ866-142	Wave Washer	19mm x 26mm	1
	54A-F36E	Angle Scale Label (not show)		1
	54A-F35E	Direction Label (not show)		1

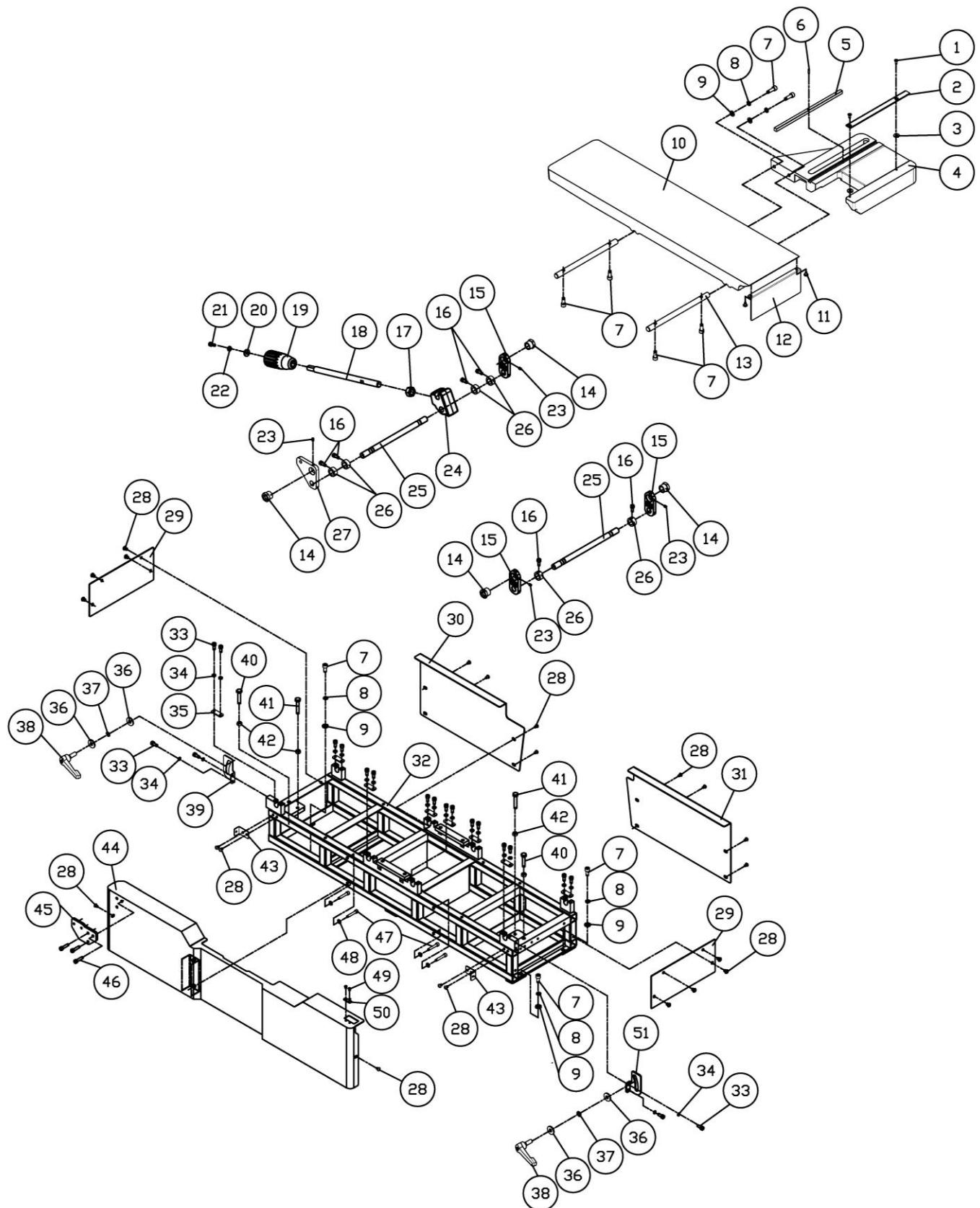
Infeed Table Assembly for the JJ866 & JJ866HH Planer



Parts List for the JJ866 & JJ866HH Planer Infeed Table Assembly

Index	Part No.	Description	Size	Qty.
1	JJ866-201	Infeed Table.....		1
2	JJ866-202	Dust Deflector		1
3	JJ866-203	Phillips Round Head Screw w/ Washer	M5 x 0.8P x 10mm....	2
4	JJ866-204	Shaft		2
5	TS-1504051	Socket Head Cap Screw	M8 x 1.25P x 25mm..	6
6	JJ866-206	Rod Bracket.....		3
7	TS-1503031	Socket Head Cap Screw	M6 x 1.0P x 12mm....	6
8	JJ866-208	Shaft		2
9	JJ866-209	Adjustment Nut		4
10	TS-1522021	Socket Set Screw	M5 x 0.8P x 8mm	4
11	JJ866-211	Collar		6
12	JJ866-212	Scale label (Depth)		1
13	JJ866-213	Phillips Round Head Screw w/ Washer	M5 x 0.8P x 12mm....	2
14	JJ866-214	Block		1
15	JJ866-215	Right Shaft Link Plate		1
16	JJ866-216	Table Raising Link		1
17	JJ866-217	Hex Nut.....	M16 x 2.0P.....	1
18	JJ866-218	Lift Handle.....		1
19	6296028	Handle Grip.....		1
20	TS-0680021	Flat Washer	1/4"	1
21	TS-1503041	Socket Head Cap Screw	M6 x 1.0P x 16mm....	1
22	TS-0720071	Lock Washer.....	1/4"	1
23	TS-1550061	Flat Washer	M8.....	2
24	TS-2361081	Spring Washer.....	M8.....	2
25	JJ866-224	Switch Plate		1
26	JJ866-225	Phillips Round Head Tapping Screw	M4 x 1.59P x 32mm..	4
27	JJ866-226E	Switch	1PH.....	1
	JJ866-226AE	Switch	3PH.....	1
28	54A-S39E	Strain Relief	PG11.....	2
29	JJ866-228E	Motor Cord.....	H05VV-F 4Cx1.0mm ² 1	
	JJ866-228AE	Motor Cord.....	VCT x 5C x 1.25mm ² 1	
30	JJ866-229E	Power Cord.....	H07RN-F 3Cx1.0mm ² 1	
	JJ866-229E	Power Cord.....	H07RN-F 4Cx1.0mm ² 1	
31	TS-152704	Hex Wrench.....	3mm	1
32	TS-152706	Hex Wrench	5mm	1
33	54A-T74E	Open End Wrench	8 x 10	1
34	54A-T76E	Drive Wrench.....		1
35	54A-T70E	Club		1
36	JJ866-236	Knife Gauge.....		1
37	6285917	Push Block.....		1

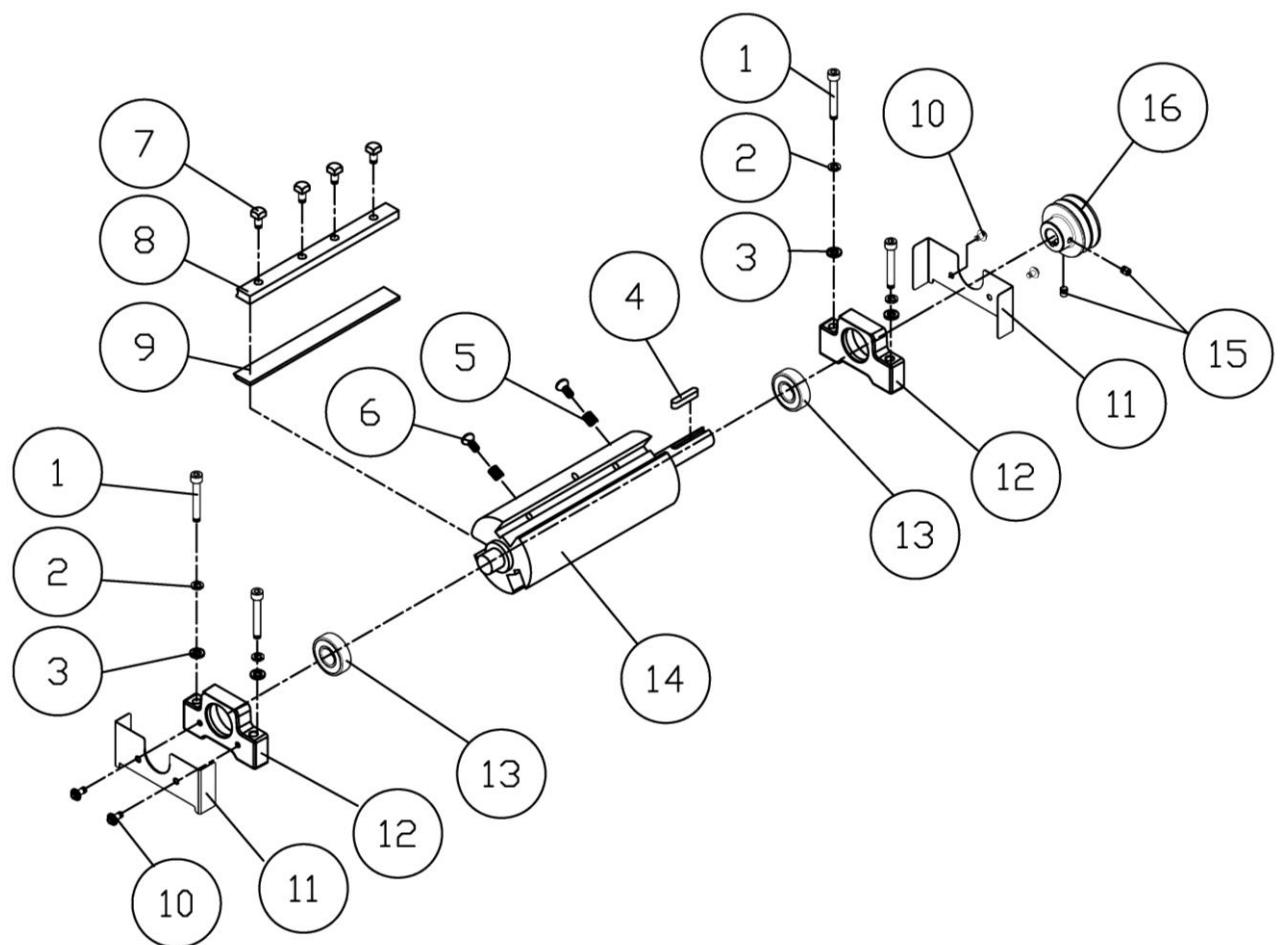
Outfeed Table Assembly for the JJ866 & JJ866HH Planer



Parts List For the JJ866 & JJ866HH Planer Outfeed Table Assembly

1	JJ866-301	Machine Screw	M5 x 0.8P x 12mm....	3
2	JJ866-302	Gear		1
3	JJ866-303	Flat Washer	6.7 x 16 x 2mm	3
4	JJ866-304	Fence Base.....		1
5	JC-T07.....	Key	9.5 x 9.5 x 273mm	1
65F-E153	Spring Pin	4 x 16mm	1
7	TS-1504051	Socket Head Cap Screw	M8 x 1.25P x 25mm..	9
8	TS-2361081	Spring Washer.....	M8	5
9	TS-1550061	Flat Washer	M8	5
10	JJ866-310	Outfeed Table		1
11	JJ866-203	Phillips Round Head Screw w/ Washer	M5 x 0.8P x 10mm....	2
12	JJ866-202	Dust Deflector		1
13	JJ866-204	Shaft		2
14	JJ866-209	Adjustment Nut		4
15	JJ866-206	Rod Bracket.....		3
16	TS-1503031	Socket Head Cap Screw	M6 x 1.0P x 12mm....	6
17	JJ866-217	Hex Nut.....	M16 x 2.0P.....	1
18	JJ866-218	Lift Handle.....		1
19	6296028	Handle Grip.....		1
20	TS-0680021	Flat Washer	1/4"	1
21	TS-1503041	Socket Head Cap Screw	M6 x 1.0P x 16mm....	1
22	TS-0720071	Lock Washer.....	1/4".....	1
23	TS-1522021	Socket Set Screw	M5 x 0.8P x 8mm....	4
24	JJ866-216	Table Raising Link		1
25	JJ866-208	Shaft		2
26	JJ866-211	Collar		6
27	JJ866-324	Left Shaft Link Plate		1
28	TS-2246102	Socket Head Button Screw.....	M6 x 1.0P x 10 mm.	22
29	JJ866-329	Side Panel		2
30	JJ866-330	Left Rear Panel.....		1
31	JJ866-331	Right Rear Panel		1
32	JJ866-332	Support Frame.....		1
33	JJ866-333	Socket Head Cap Screw	M6 x 1.0P x 15mm..	20
34	TS-2361061	Lock Washer.....	M6	20
35	JJ866-335	Plate.....		8
36	TS-1550071	Flat Washer	M10	4
37	JJ866-337	Wave Washer		2
38	JJ866-338	Locking Handle		2
39	JJ866-339	Left Plate.....		1
40	TS-1490071	Hex Cap Screw.....	M8 x 1.25P x 40mm..	2
41	TS-1490081	Hex Cap Screw.....	M8 x 1.25P x 45mm..	2
42	TS-1540061	Hex Nut.....	M8 x 1.25	4
43	JJ866-343	Plate.....		2
44	JJ866-344	Front Panel		1
45	JJ866-345	Plate.....		1
46	TS-1503061	Socket Head Cap Screw	M6 x 1.0P x 25mm....	5
47	TS-1503081	Socket Head Cap Screw	M6 x 1.0P x 35mm....	4
48	TS-0680021	Flat Washer	1/4"	4
49	JJ866-349	Pan Head Screw.....	M4 x 0.7P x 6mm....	2
50	JJ866-350	Pointer		1
51	JJ866-339	Right Plate		1

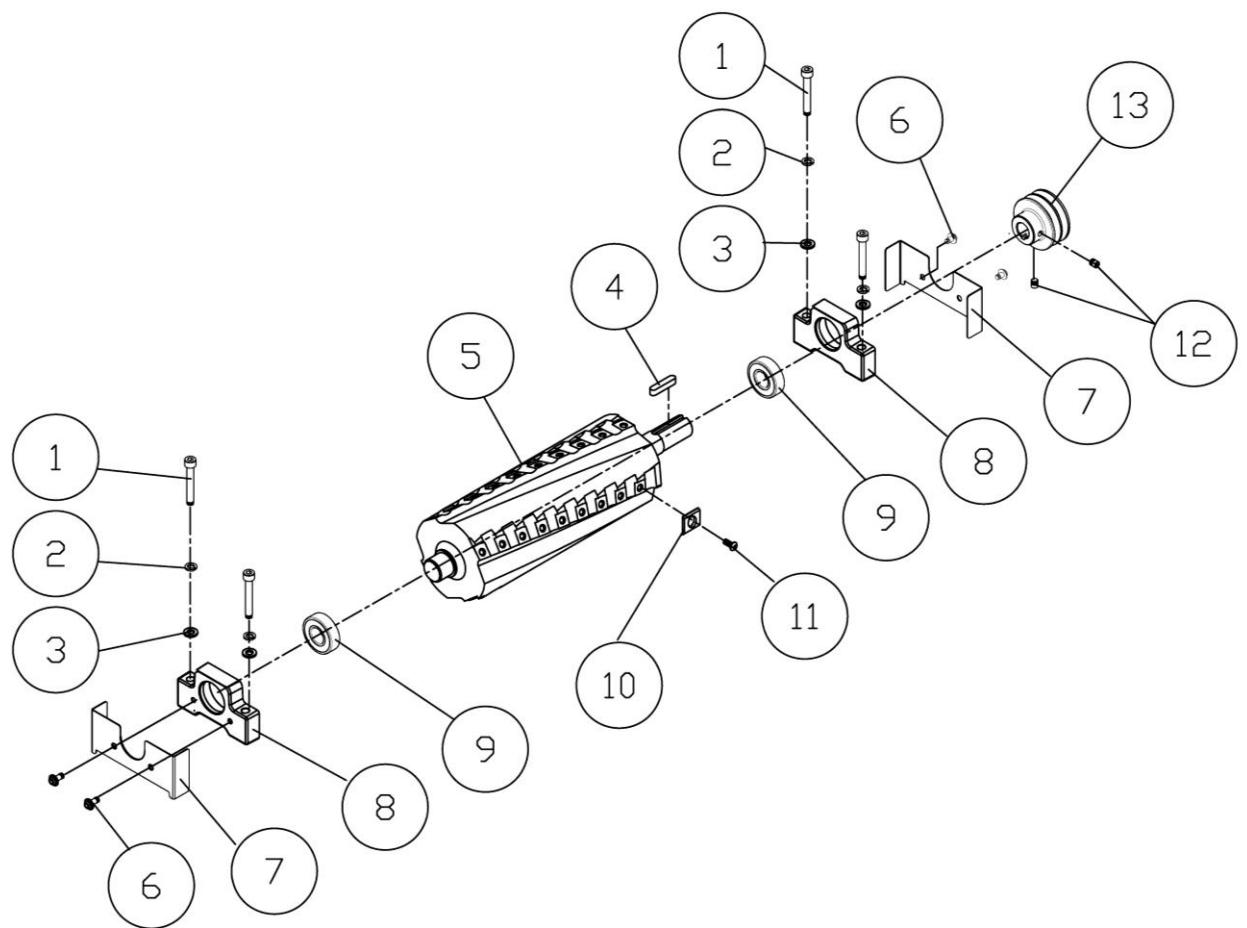
Cutterhead Assembly for the JJ866 Planer



Parts List for the JJ866 Planer Cutterhead Assembly

Index	Part			
No.	No.	Description	Size	Qty.
	JJ866-CCAE	Cutterhead Complete Assembly.....		1
1	JJ866-401	Stud		4
2	TS-2361081	Spring Washer.....	M8	4
3	TS-1550061	Flat Washer	M8	4
4	5F-G107	Key.....	5mmx5mmx22mm	1
5	6296054	Spring		6
6	6285863	Flat Socket Screw.....	M5x0.8Px12mm	6
7	6285862	Hex Screw		15
8	60A-310	Knife Lock Bar		3
9	60A-309	Knife.....		3
	60A-KLBA	Knife Lock Bar Assembly (Items 10 & 11)		1
10	JJ866-410	Phillips Round Head Screw w/ Washer	M6 x 1.0 x 10mm	4
11	JJ866-411	Housing Plate		2
12	JJ866-412	Bearing housing.....		2
13	BB-6204	Ball Bearing	6204-2NSE	2
14	JJ866-414	Cutterhead		1
15	TS-0270031	Set Screw	5/16"-18 x 3/8"	2
16	JJ866-416	Pulley		1

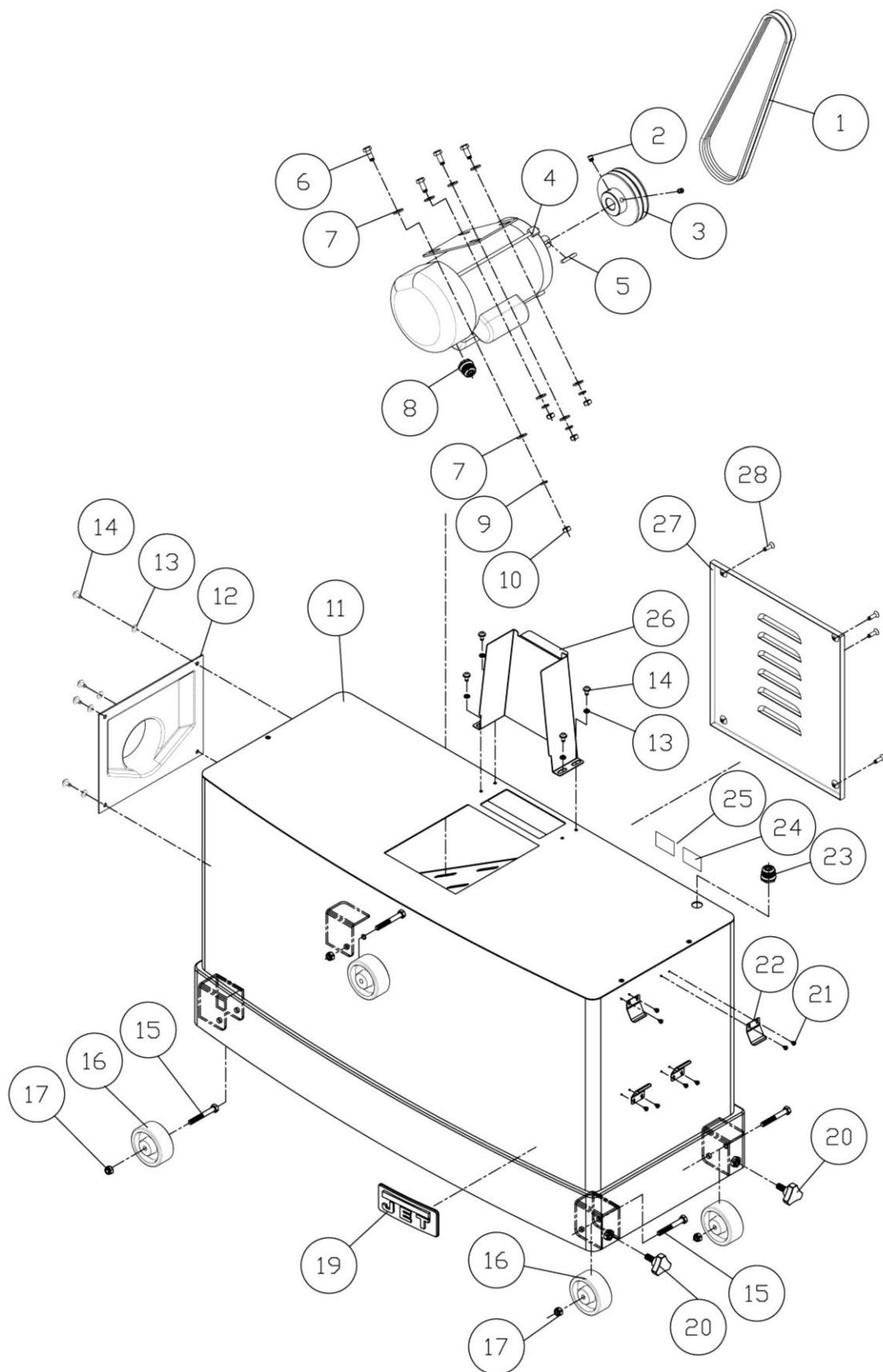
Helical Cutterhead Assembly for the JJ866HH Planer



Parts List for the JJ866HH Planer Cutterhead Assembly

Index	Part		Description	Size	Qty.
No.	No.				
	JJ866HH-CA		Cutterhead Assembly (Index #4 thru 13).....		1
	1791222-4		Helical Cutterhead Unit (Index # 5 , 10 , 11). ..		1
1	JJ866-401		Stud		4
2	TS-2361081		Spring Washer.....	M8	4
3	TS-1550061		Flat Washer	M8	4
4	5F-G107		Key.....	5mmx5mmx22mm	1
5	JJ8HH-101		Helical Cutterhead		1
6	JJ866-410		Phillips Round Head Screw w/ Washer	M6 x 1.0 x 10mm	4
7	JJ866-411		Housing Plate		2
8	JJ866-412		Bearing housing.....		2
9	BB-6204		Ball Bearing	6204-2NSE	2
10	1791212		Knife insert (set of 10)	total 36	
11	JWP208HH-111		Knife insert Screw.....	#10-32 x 1/2	36
12	TS-0270031		Set Screw5/16"-18 x 3/8"	2
13	JJ866-416		Cutterhead Pulley		1
14	JJ6HH-113		Star Point Screwdriver (not shown)		2

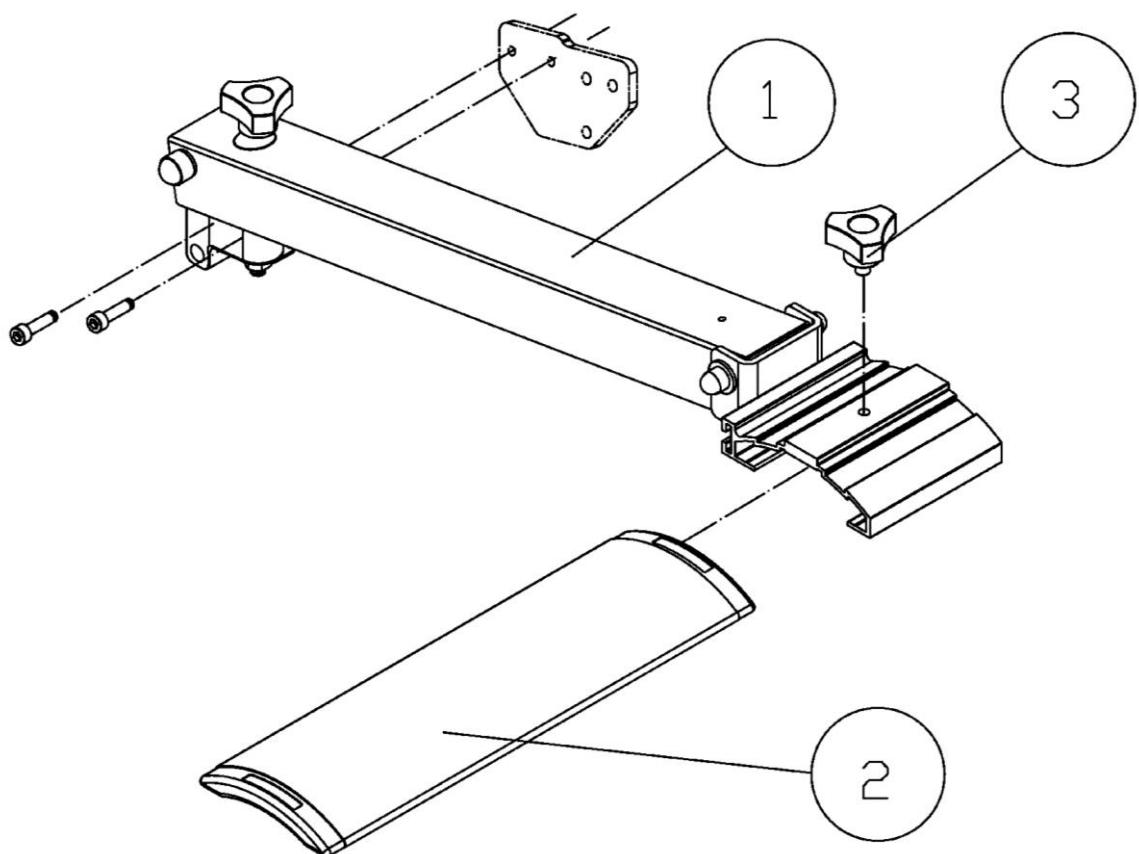
Stand Assembly for the JJ-866 & JJ866HH Planer



Parts List for the JJ866 & JJ866HH Planer Stand Assembly

Index	Part No.	Description	Size	Qty.
	JJ866-SCAE	Stand Complete Assembly		1
1	JJ866-501	V-Belt	M-42	2
2	6285865	Set Screw	1/4"-20x1/4"	2
3	60A-413E	Motor Pulley		1
4	60A-415E	Motor	1-1/2HP,1PH	1
	60A-415AE	Motor	2HP,3PH	1
5	6285978	Key	5mmx5xmmx30mm	1
6	TS-1490031	Hex Screw	M8 x 1.25P x 20mm	4
7	TS-1550061	Flat Washer	M8	8
8	54A-S40AE	Strain Relief	PG13.5	1
9	TS-2361081	Locking Washer	M8	4
10	TS-1540061	Hex Nut	M8 x 1.25P	4
11	JJ866-511	Stand		1
12	60A-425	Dust Chute		1
13	TS-1550041	Washer	M6	8
14	JJ866-514	Phillips Round Head Screw	M6 x 1.0P x 10	8
15	TS-1490111	Hex Cap Screw	M8 x 1.25P x 60mm	4
16	209-5021	Wheel		4
17	TS-1541031	Nylon Hex Nut	M8	4
18	54A-S38E	Strip		1
19	6296149E	Name Plate	JET-138_R2000	1
20	209-5018	Lock Knob		2
21	JJ866-521	Phillips Round Head Tapping Screw	M4 x 1.59P x 8mm	8
22	JJ866-522	Clip		4
23	54A-S39E	Strain Relief	PG11	1
24	JJ866-524	ID label		1
25	60A-441E	Motor Label	1-1/2HP	1
	60A-441AE	Motor Label	2HP	1
26	JJ866-526	Belt Guard		1
27	JJ866-527	Door		1
28	TS-2246202	Button Head Socket Screw		4
	54A-S38E	Strip (not show)		1

Cutterhead Guard Assembly for the JJ866 & JJ866HH Planer



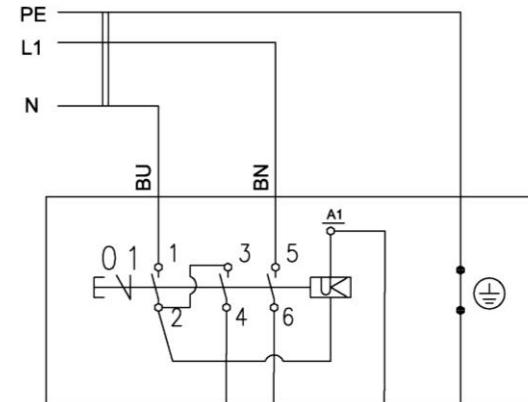
Parts List for the JJ866 & JJ866HH Planer Cutterhead Guard Assembly

Index No.	Part No.	Description	Size	Qty.
	JJ866-CGAE	Cutterhead Guard Assembly		1
1	60A-501	Arm		1
2	JJ866-502	Slide Plate		1
3	60A-503	Knob Screw		1

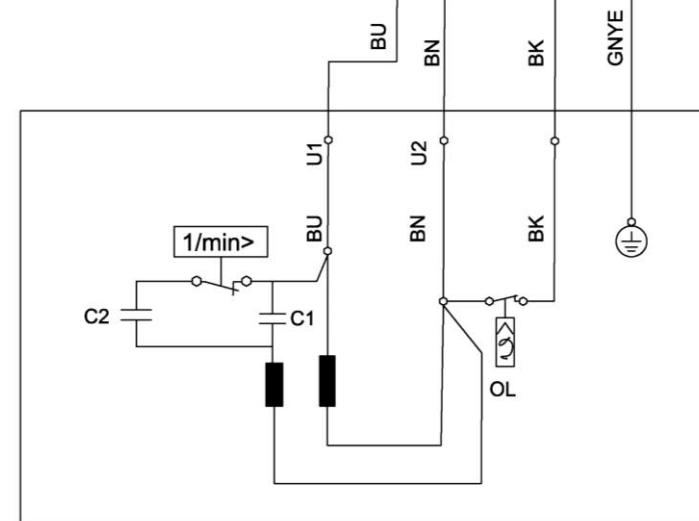
JJ866-M....10000266M....1~230V, 50Hz

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	Elektronik Einheit	unité électronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS	limit switch	Positionendschalter	micro



S



M

JJ866-T.....10000250T.....3~400V, 50Hz

JJ866HH-T.....10000250T-RUHH.....3~400V, 50Hz

	colour of strands	Litzenfarben	couleur des cordons
BK	black	schwarz	noir
WH	white	weiß	blanc
BU	blue	blau	bleu
YE	yellow	gelb	jaune
RD	red	rot	rouge
BN	brown	braun	brun
GY	grey	grau	gris
GNYE	green-yellow	grün-gelb	vert-jaune
OG	orange	orange	orange
VT	violet	violett	violet

	meaning of symbol	Bedeutung der Zeichen	interprétation
M	motor	Motor	moteur
S	switch	Schalter	interrupteur
C	condenser	Kondensator	condensateur
E	electronic unit	Elektronik Einheit	unité électronique
F	fuse	Sicherung	fusible
RS	reversing switch	Drehrichtungsschalter	commu. droite/gauche
CS	centrifugal switch	Fliehkraftschalter	déclencheur centrifuge
OL	overload cut-off	Überlastschutzschalter	déclencheur surcharge
LS	limit switch	Positionsschalter	micro

